

GRAND TETON

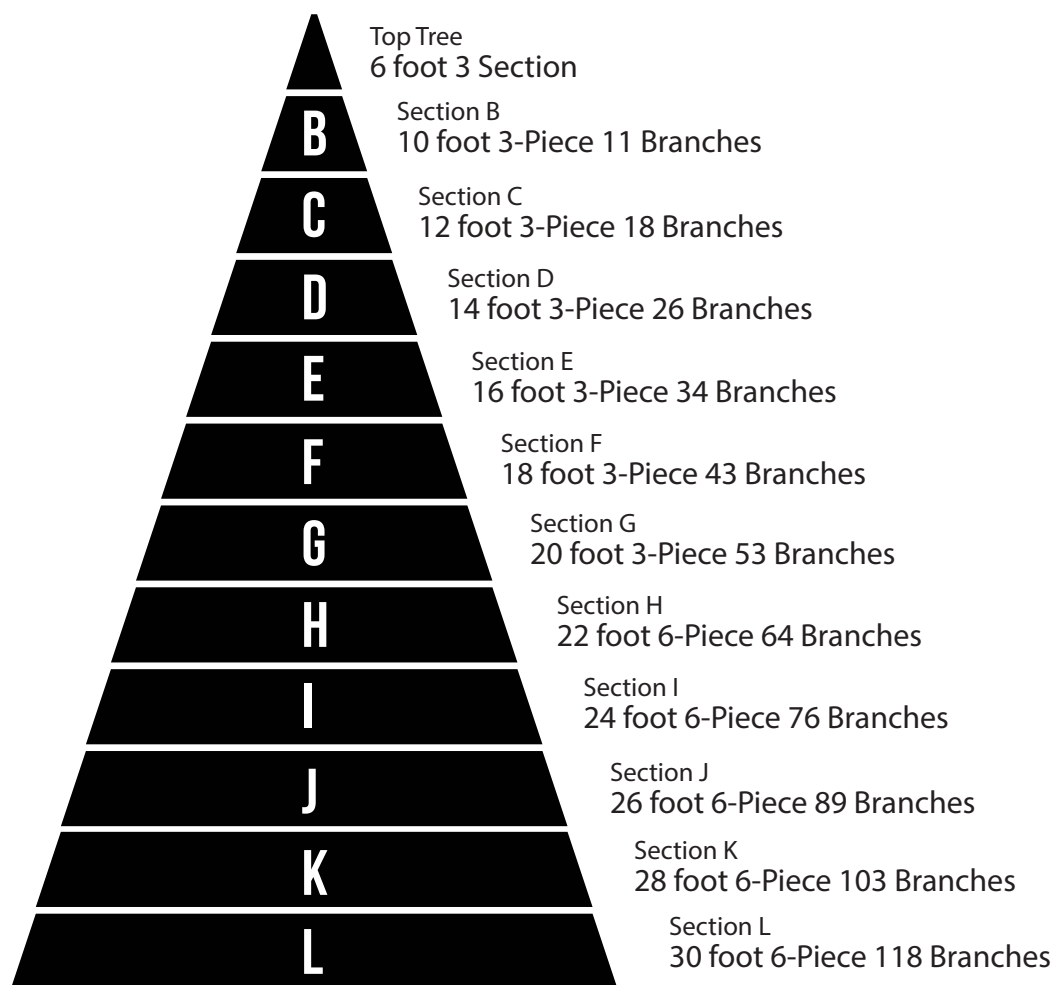
ASSEMBLY INSTRUCTIONS
14FT - 80FT TREES



2023-PRESENT

FRAME PARTS

Begin by unwrapping each piece of the frame, making sure you have all of the parts. The number of parts varies depending on the size of your tree. Refer to the diagram below to see the correct number of parts for your particular tree. Once you have unpackaged all of your parts, you are ready to begin assembly. The Grand Teton will be assembled from the bottom section to the top.



Section M
32 foot 6-Piece 135 Branches

Section N
34 foot 6-Piece 153 Branches

Section O
36 foot 6-Piece 172 Branches

Section P
38 foot 6-Piece 192 Branches

Section Q
40 foot 6-Piece 213 Branches

Section R
42 foot 12-Piece 235 Branches

Section S
44 foot 12-Piece 258 Branches

Section T
46 foot 12-Piece 282 Branches

Section U
48 foot 12-Piece 308 Branches

Section V
50 foot 12-Piece 335 Branches

FRAME ASSEMBLY

STEP - 1

STEP 1-BOTTOM SECTION ASSEMBLY

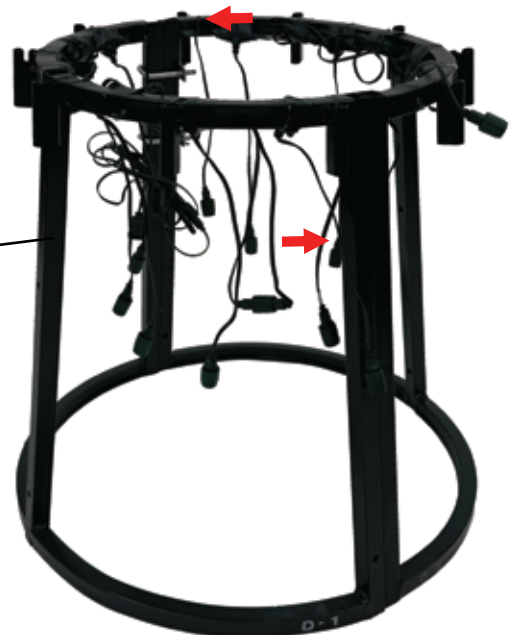
Place each Frame piece for lowest level, on floor.
Locate piece #1. Place #2 to the left of #1 (counter clockwise).
Place #3 to the left of #2, and so on.



STEP - 2

Once all Sections are aligned you can begin securing each vertical seam. Use 2 U-Bolt assemblies per vertical seam.

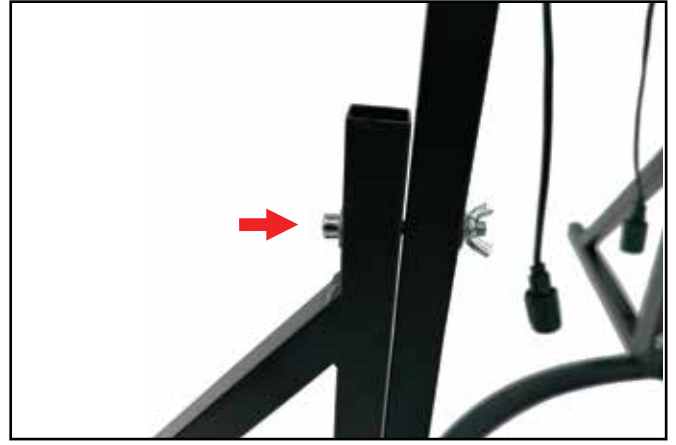
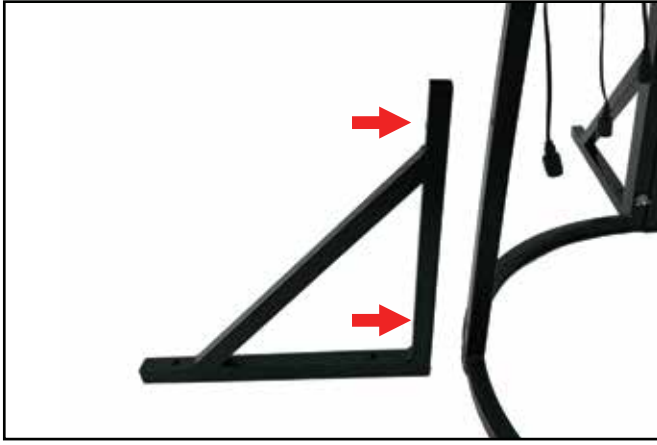
Note: U-Bolts should be attached in the upper half of the frame to make room for legs to be attached in step 3.



STEP - 3

STAND ATTACHMENT

When your bottom section is secured, attach the tree stand to the vertical seams using the bolts and butterfly nuts provided with the legs.



Note: If your tree is being installed outdoors, you may bolt the stand to the ground using the pre-drilled holes. This will provide your tree with extra stability.



Note: The bottom section of your frame should appear similar to this, depending on the height of your tree.

STEP - 4

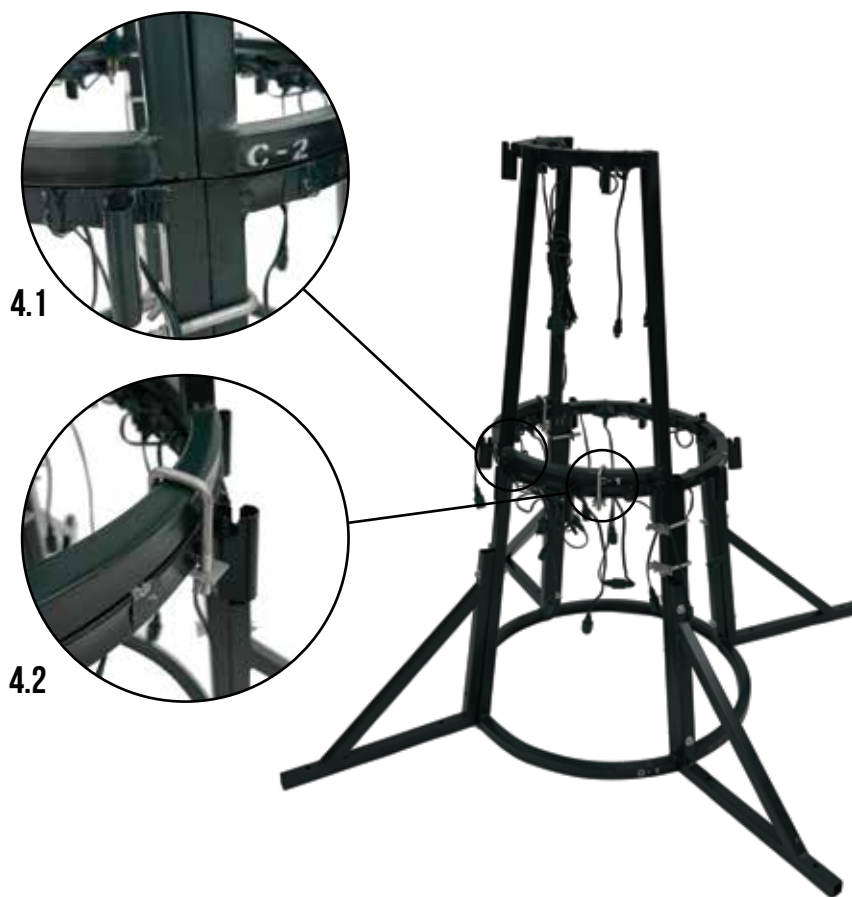
REMAINING SECTION ASSEMBLY

Place Section #1 of the next layer directly on top of the current Section #1.

Secure the horizontal connection with two U-bolt assemblies. (See image 4.1). Seams of each section must be vertically aligned exactly as shown.

Place Section #2 to the left of Section #1 and secure it with the U-bolts.

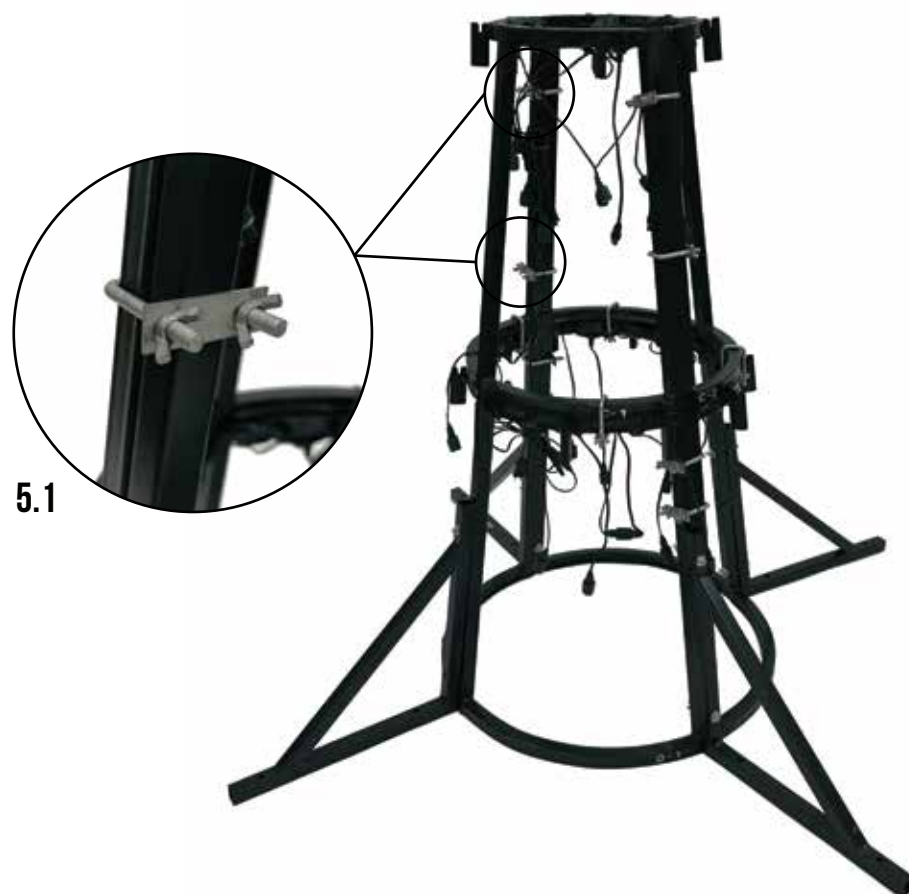
Repeat this process for the remaining pieces in the layer, ensuring all seams are properly aligned. (See image 4.2)



STEP -5

After connecting all horizontal seams for this section, secure the vertical seams using the provided U-bolts (see image 5.1).

Repeat this process for each vertical seam in the section. Then, repeat steps 4 and 5 for the remaining sections of your tree.



STEP - 6

B-SECTION ASSEMBLY

To attach Section B, place it on top of Section C, ensure seams of each section are vertically aligned exactly as shown. (see image 6.1)
Tighten the U-bolts to secure the horizontal and vertical seams (see image 6.2). Cables are included for additional reinforcement.

Full Profile Tree Only: Slide Tree Top Holder into the top of section B. Then tighten screws to secure Tree Top Holder. (see image 6.3)

Note: The Slim profile tree does not have a top plate.



**Slim Profile Tree
SECTION B**



6.2



6.1



6.3



**Full Profile Tree
SECTION B**

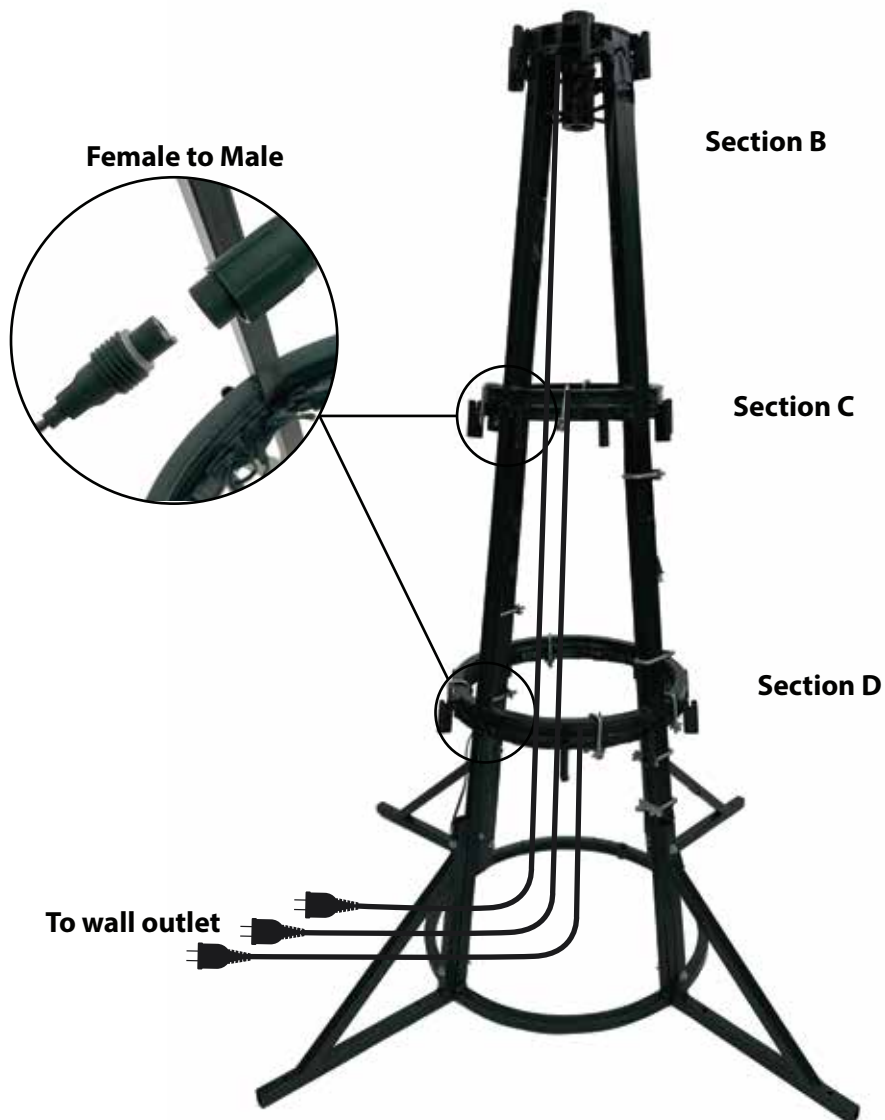
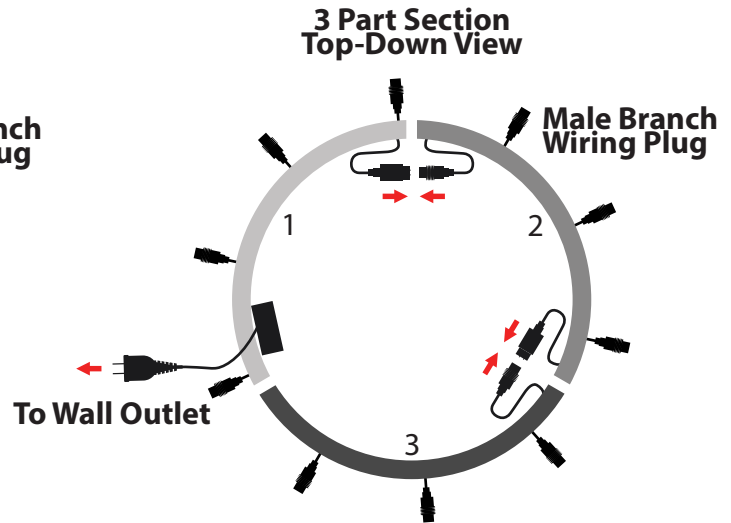
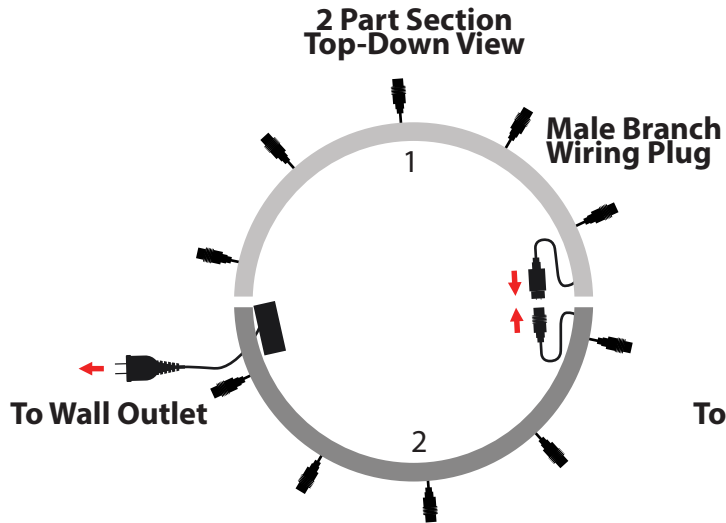
STEP - 7

WIRING THE FRAME

Locate the male plug connection for each section of the frame and connect it to the corresponding female plug connection in the next horizontal section.

For example, if there are three sections in Section D, there will be two plug connection points.

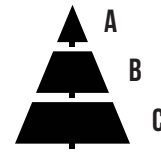
Any remaining plugs will be used for the branch wiring in the next step.



TOP TREE ASSEMBLY

STEP - 1

Locate the boxes containing the top section of your tree. There should be 3 parts to the top of your tree (A,B & C).



STEP - 2

Shaping your tree:

To achieve the most natural look, shape each branch into a gentle V-pattern, spreading the tips outward. Alternate the direction of the branches, some angled slightly left or right, others positioned more vertically to create a full, lifelike appearance. Continue shaping in this way for all sections of the upper part of your tree.



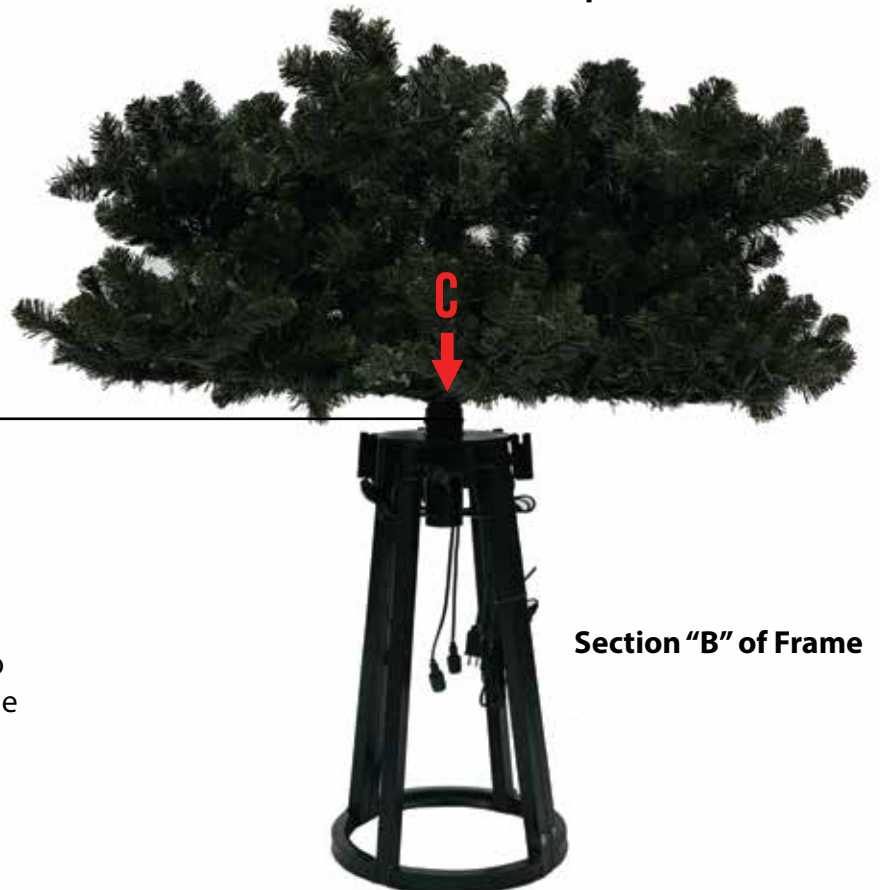
STEP - 3

Insert the bottom section "C" of your treetop into section "A" of the frame.

Section "C" of Tree Top



NOTE : Make sure the screws in the top of the metal frame are loose so the pole will slide completely into the frame.



Section "B" of Frame

STEP - 4

Tighten the screws in the metal frame to secure the bottom section of the treetop. image 7.1

Slide Tree Top Holder into the top of section B. Then tighten screws to secure Tree Top Holder. image 7.2

STEP - 5

Insert the next section "B" into the bottom section "C".

Repeat the process for the next A section to complete the top of the tree.



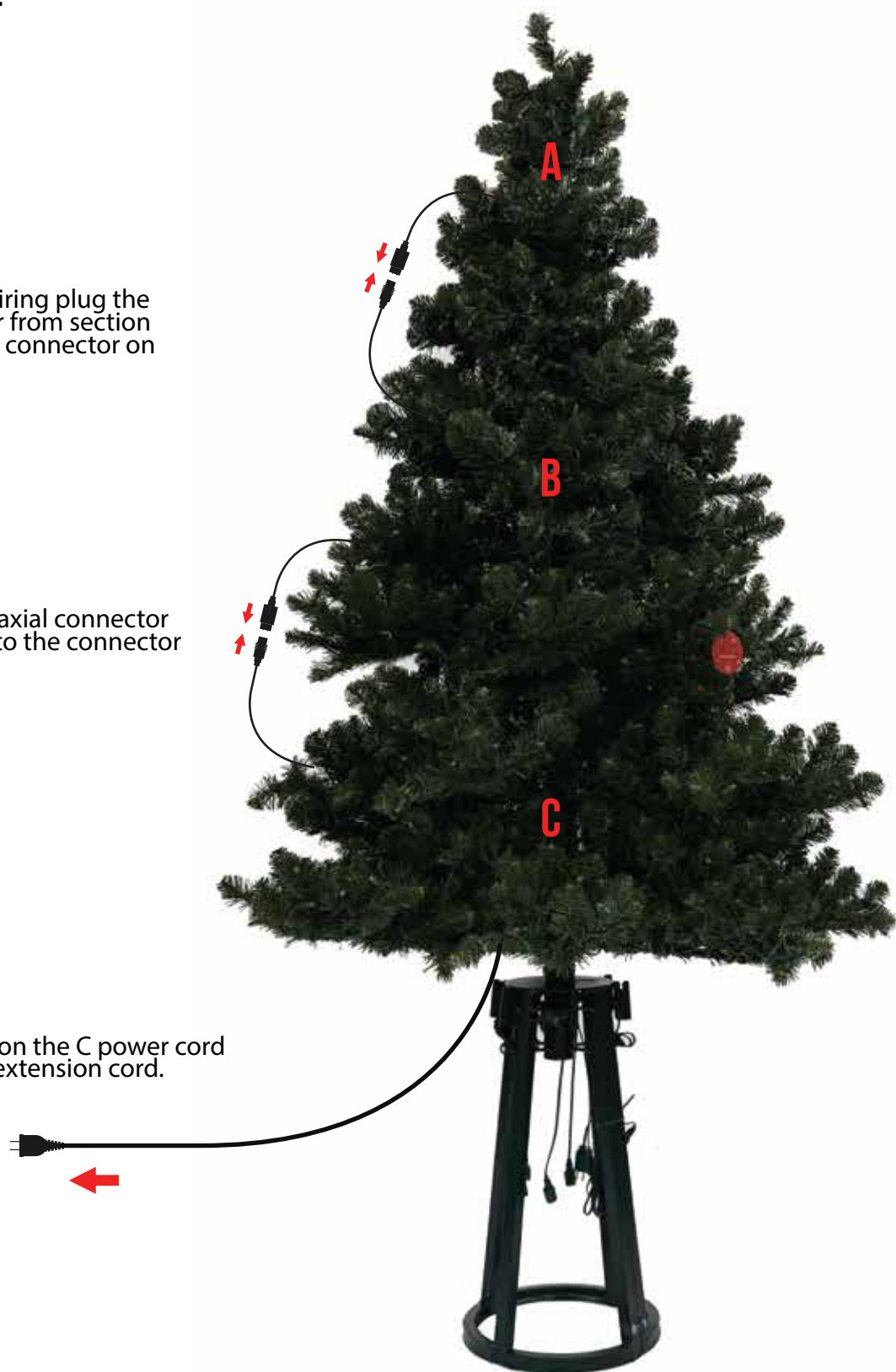
STEP - 6

WIRING THE TOP TREE

To connect the wiring plug the coaxial connector from section A into the coaxial connector on section B.

Next, plug the coaxial connector from section B into the connector on section C.

Finally, plug section the C power cord into an outlet or extension cord.



BRANCH ATTACHMENT

STEP - 1

Note: All branches will be the same for all sections of the tree.

Shaping your branches:

Branches must be shaped before being attached to the frame. Spread out the sections of the branch, alternating the direction of the tips. Your tree will look full by arranging some branches to the left and right and some vertically.



STEP - 2

Once the branches have been shaped, start at the top of the frame section "B". Hook the shaped branch onto the metal frame by inserting the branch rod into the holder. Plug the female wire into the male plug.



STEP - 3

Working in a circle around the frame, insert a second branch and connect the wiring to the frame. Repeat this process for each branch on the frame.

Repeat Step 2 & 3 for each section of the frame.



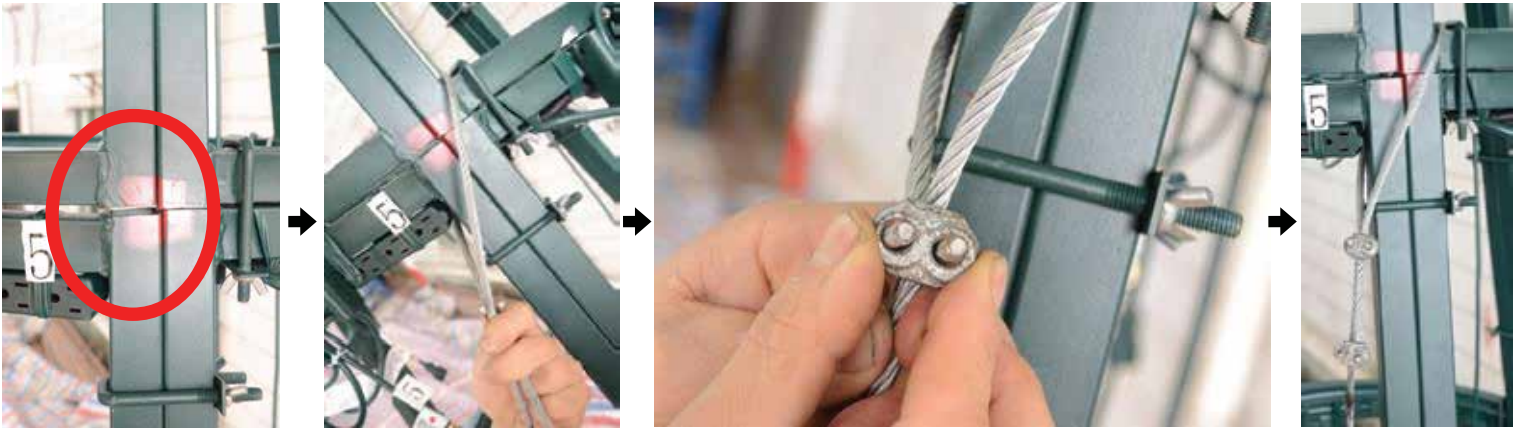
CABLE WIRE ASSEMBLE

NOTE: Trees less than 20ft will not use the cables.

Cable Wire Securing (Painted in Red)

Use the steel cable wire to secure the tree at Sections B and C (marked in red).

Cross the cables as follows: C1 to B2, C2 to B3, and C3 to B1, creating a total of six cable connections.



Cable tensioner is fixed to the ground.



Support Cables (For Trees 20' and Taller)

For trees 20 feet and taller, your tree includes support cables. These cables are optional and can be used based on your installation location. If your tree is installed outdoors or in an area exposed to high winds, the support cables can help keep it stable. The illustrations above show how to connect the cables to the tree frame. Please note: hardware for the ground end of the cables is not included.